

ENGINEERING CHANGE NOTICE NO. 03700			SHEET 1 OF 1		
DWG NO. 647.9100		REV: N/C	PREPARED BY B. PETERS	DATE: 11/15/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
DWG TITLE: THRUSERT					
APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER	
REASON:		ADDED ALTERNATE MATERIAL.			
TRANSACTION CODES (TC): A-ADD R-REVISE C-CREATE D-DELETE		ECR: D-12-007			

IS

1. PRIMARY MATERIAL: 303 SS IAW AMS 5640
ALTERNATE MATERIAL: AISI 303 SS PER ASTM A582

SHEET 1, ZONE A2 IS:

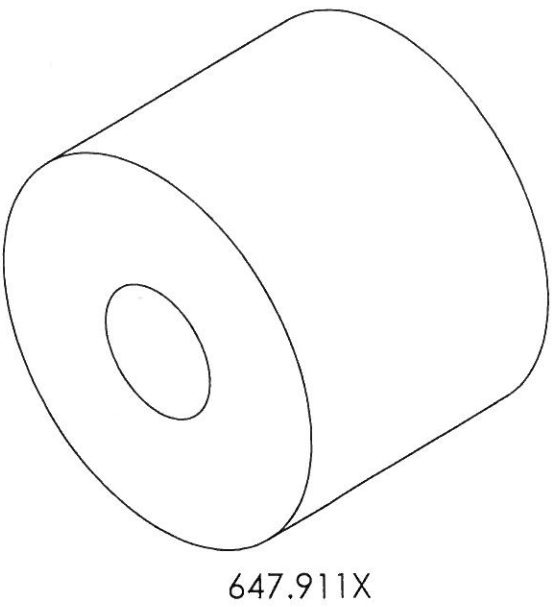
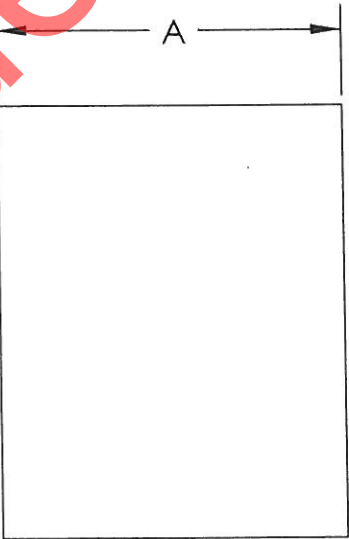
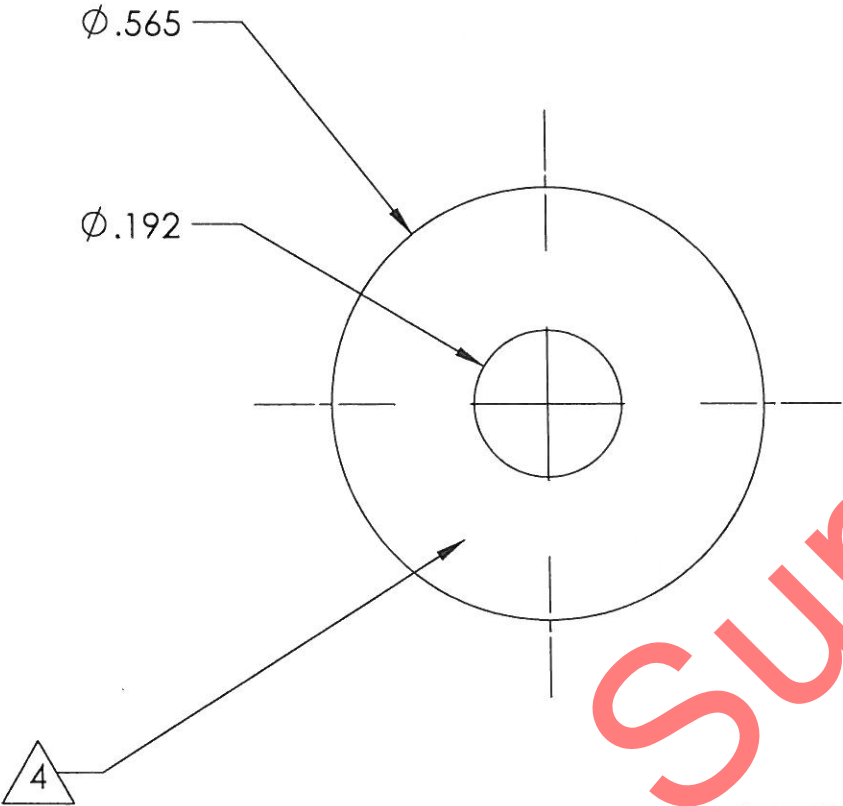
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE: PR1		N/C
N/C	INITIAL RELEASE	05-20-10	P. BRAVO

NOTES:

1. MATERIAL: 303 SS IAW AMS 5643, 1/4H.
2. FINISH: NONE.
3. DEBURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120. LASER ETCH P/N AND REVISION 12 PT. CENTURY GOTHIC.



P/N	LENGTH (A)
647.9110	.450
647.9111	.535
647.9112	.140
647.9113	.300
647.9114	.545

UNINCORPORATED ECN(s)

032914, 03700,

QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 05-20-10	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300		
647.8900		DRAWN BY R. ROSANO			
		CHECKER P. BRAVO			
		DRAWING APPROVAL P. BRAVO 05-20-10			
		CONTRACT No.	THRUSERT		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm 5^\circ$	SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.9100
			SCALE NONE		REV. N/C
					SHEET 1 OF 1